



TIGHTENING TORQUES

Designation			Loctite	Torque N.m	Assembly Specifications
FRONT AXLE	SUB-FRA	SUBFRAME / BODYSHELL	243	100	FRONT SCREW ORIGINAL (95mm) AND REAR REVISED (45mm)
		FRONT WISHBONE / SUBFRAME		100	
		COMPRESSION STRUT / FRONT WISHBONE		100	
		STEERING BRACKET / UPRIGHT	243	15	SCREW M6x16
		STEERING BRACKET / UPRIGHT		60	NEW NUT M12 AFTER EVERY DISASSEMBLY
	UPRIGHT	WISHBONE CONNECTION EXTENSION / UPRIGHT	270	200	
		UPRIGHT / FRONT WISHBONE		100	
		NUT OF DRIVESHAFT		300	
		WHEEL STUD / UPRIGHT	270	100	
		WHEEL NUT		110	GREASE ON WHEEL STUD
REAR AXLE	STEERING	STUD / STEERING RACK	270	80	STUD 14x200
		STEERING ROD / STEERING RACK	243	55	
		STEERING RACK / SUBFRAME		150	NEW NUT AFTER EVERY DISASSEMBLY
		STEERING COLUMN / STEERING RACK		20	
		STEERING ROD / UPRIGHT	243	55	6 WASHERS BY SIDE
	ARB	ANTI-ROLL BAR / ARB ROD	243	55	
		ANTI-ROLL BAR / SUBFRAME		38	
		ANTI-ROLL BAR / ARB ROD		38	
		ROD / FRONT WISHBONE	243	38	
		REAR AXLE BRACKET / BODYSHELL	243	100	TIGHTEN ON REBOUND POSITION
SHOCK ABSORBERS	CROSS MEMBER	REAR AXLE SUPPORT / CROSSMEMBER		100	
		STUD / SPINDEL	270	85	
		SPINDEL / CROSS MEMBER		100	NEW NUT AFTER EVERY DISASSEMBLY
		SPINDEL / UPRIGHT		300	GREASE ON THE CONTACTSURFACE
		WHEEL STUD / HUB	270	100	
	FR	WHEEL NUT		110	GREASE ON WHEEL STUD
		ANTI-ROLL BAR / SUBFRAME	243	45	
		ANTI-ROLL BAR / ARB ROD		32	
		ARB ROD / REAR AXLE	243	32	
		DAMPER / STRUT	243	15	SCREW 6 X 100 L 25
BRAKES	RR	DAMPER / C POINT		55	
		CAMBER BRACKET / STRUT	243	32	
		UPRIGHT / STRUT		80	GREASE
		DAMPER / BODYSHELL		80	
		DAMPER / REAR AXLE		80	
	FR	STRUT / UPRIGHT		100	TIGHTEN WITH NEW SCREW AND CALIPER IN PLACE
		CALIPER / SUPPORT		55	Brake during the tightening
		DISC BELL / DISC		15	
		DISC BELL / UPRIGHT		5	GREASE
		CALIPER / SUPPORT		55	Brake during the tightening
FRONT BLOCK	RADIA	DISC / HUB		5	GREASE
		CROSS MEMBER RADIATOR / BODYSHELL	243	55	
		CROSS MEMBER TOP / BODYSHELL	243	22	
		RADIATOR MOUNTING / BODYSHELL	243	22	
		ENGINE MOUNTING / ENGINE	243	55	
		GEAR BOX MOUNTING / GB (M10)	270	65	SCREW CHC 10x35 cl12.9 + WASHER TH=3mm
		GEAR BOX MOUNTING / GB (M8)	270	35	SCREW CHC 8x35 cl10.9 + WASHER TH=3mm
		INSERT / GEAR BOX MOUNTING	648	100	
		MOUNTINGS / BODYSHELL	243	100	
		ANTI-TORQUE ROD / ENGINE		100	
ACCESSORIES	MOUNTING	ANTI-TORQUE ROD / SUBFRAME	243	100	
		STEERING PUMP MOUNTING / ENGINE	243	22	
		STEERING PUMP / PUMP MOUNTING	243	22	
		ALTERNATOR / ENGINE	243	22	
		STARTER / GEAR BOX		22	
	GB	SPARK PLUG		23	COPPER GREASE ON THREAD
		PULLEY / WATER PUMP	243	10	
		ACCESSORY BELT BEARING	243	45	TENSION 50 SEEM
COCKPIT	BOX	WATER PUMP BELT BEARING	243	10	TENSION 80 HERTZ
		ENGINE FLYWHEEL / ENGINE	270	30 + 75°	SCREW PN: 0A1226185B + GREASE UNDER THE SCREW HEADS
		REVERSE SOLENOID COVER	270	20	+ PIPE CLAMP
		GEAR BOX / ENGINE	243	55	
	SEAT	CLUTCH BEARING	243	22	
		CLUTCH / FLYWHEEL		38	
		SEAT MOUNTING / BODYSHELL	243	22	
		SEAT / SEAT MOUNTING	243	22	
	STEER.	STEERING RACK / STEERING SHAFT		20	
		STEER CLMIN UPPER MOUNT / BODYSHELL	243	15	
		STEER CLMIN LOWER MOUNT / BODYSHELL	243	15	
		STEERING WHEEL / COLUMN		35	

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